

Part number:

HYDROMA

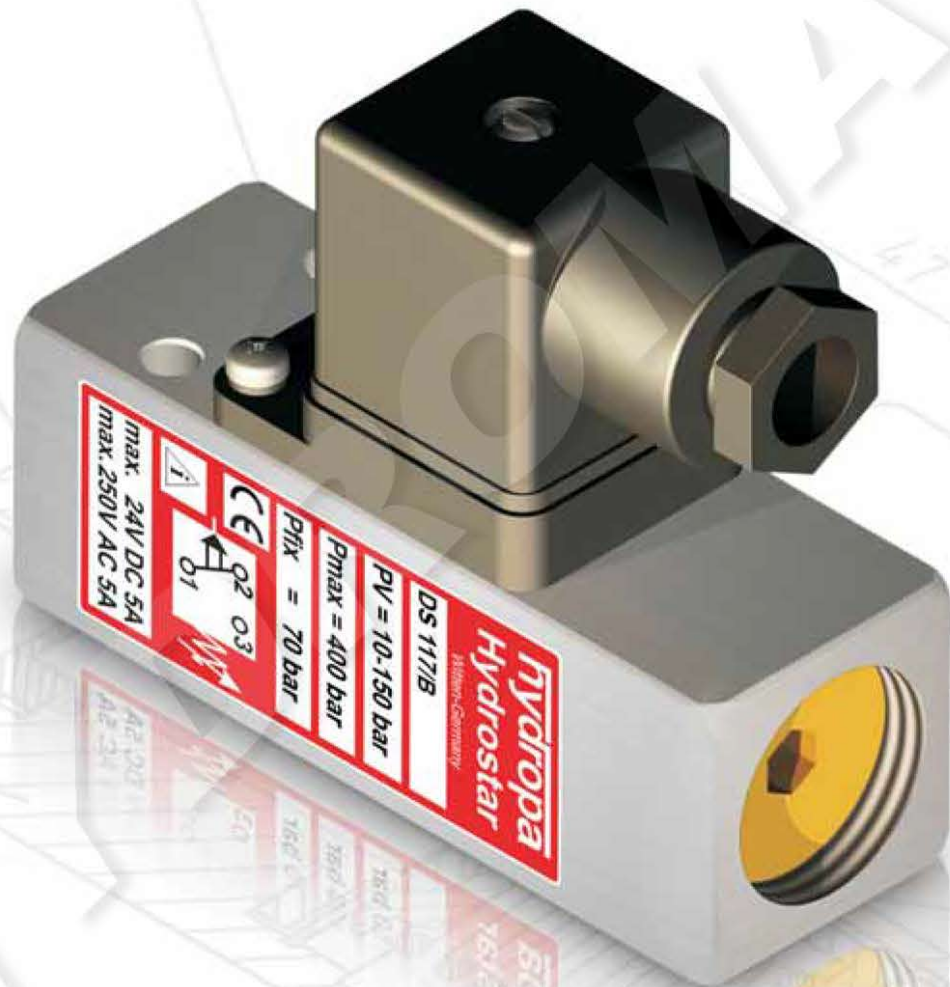
HYDRAULICKÉ SYSTÉMY

**HIDROMA
SYSTEMS**

UKŁADY HYDRAULICZNE

HYDROMA

ГИДРАВЛИЧЕСКИЕ СИСТЕМЫ



PISTON PRESSURE SWITCH

DS-117 / DS-112

CE

INTRODUCTION

We are known throughout Europe as a leading specialist for piston pressure switches and provide our customers with a broad range of pressure switch designs.

Many years of experience with material combinations, processing techniques and production tolerances enable us to meet the most varied requirements in a targeted and flexible manner.

Our pressure switches are distinguished by their durable precision, a broad spectrum of applications and uncompromising reliability.

The DS 117/112 is the “baby” among pressure switches. Precision and reliability are its most important characteristics. It takes on the simple tasks in the control and realises these loyally and conscientiously.

FUNCTION

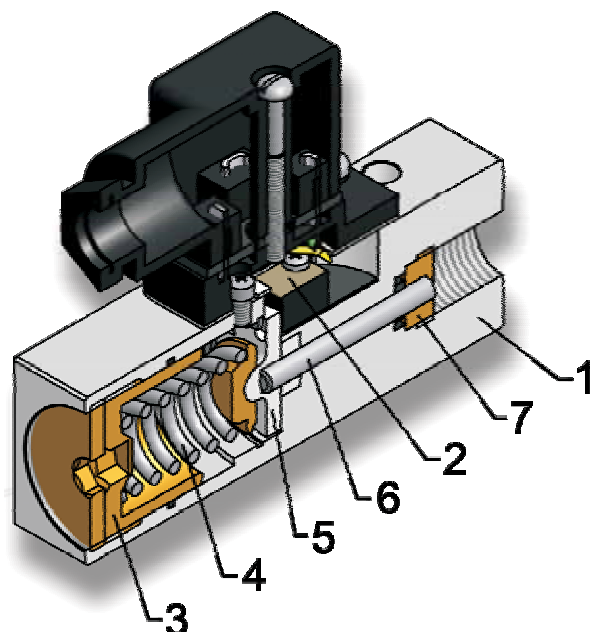
The pressure switch functions on the basis of the piston-spring principle. The microswitch (2) is actuated if the pressure lies below the configured value. The piston (6) acts against the spring plate (5) when pressure builds up. This braces itself against the continuously-adjustable compression spring (4). The piston (6) transfers the force of onto the spring plate (5) when the configured pressure is reached on the nozzle (7), enabling the microswitch (2) and triggering an electrical signal. The pressure to be monitored is determined by the preload tension of the spring (4). Adjustment is achieved by turning the adjusting element (3). Anticlockwise rotation reduces the switching pressure, while turning in a clockwise direction increases the switching pressure. The adjusting element (3) is fixed with the securing screw. A mechanical stop prevents the compression spring (4) from seizing due to excessive turning.

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ADDITIONAL INFORMATION

Further information on the correct handling of our pressure switch range is available under “Operating manual for piston pressure switches” BA-KDS/GB/2010-REV1 on our website www.hydropa.de.



TECHNICAL DATA

General information	
design	piston spring-loaded, mechanical stop prevents compression spring seizing due to excessive turning
connection	internal G 1/4 thread or flange surface
adjusting	adjusting screw cover or adjusting knurl
setting protection	fixing cover
installation	arbitrary
weight	basic type 0,27 kg

piston diameter	ø 4 mm		ø 5 mm	
	switching pressure ranges	20–350 bar	20–240 bar	10–150 bar
P max. (standard seal)	500 bar	500 bar	400 bar	200 bar
P max. (SS-seal ¹⁾)	400 bar	400 bar	- bar	- bar
repetitive accuracy	deviation less than 1% (depending on operating range)			
ambient temperature	- 40 °C to + 90 °C			
pressure fluid	oil, oil-water-emulsion			
viscosity range	10 bis 800 mm ² /s			
load change	≥5×10 ⁶			

	electromechanical changeover switch CEE 24; VDE 0630, T85 UL 1054/CSA C22.2 No. 55 6 TSD, T90 pure silver profile contact, gold on silver palladium coated profile contact on request
voltage type	alternating voltage / direct voltage
protection class DIN 60529	IP 65
electrical connection	cable socket conforming to EN 175301-803, model type A, Pg11 (Pg9 on request)
cable cross-section	0,5 mm ² to 1,5 mm ²
cable diameter	6 mm to 8 mm for Pg9 / 8 mm to 10 mm for Pg11
seal	outer jacket seal

Switching power		
voltage	250 V/AC	24 V/DC
max. ohmic load	5 A	5 A
max. inductive load	1 A	4 A

Other details	
housing	unpainted aluminium
pressure connection	aluminium
switch movement	approx. 0.5 mm consequently very little wear on seal and tappet guide
connection plates	for NG 6 and NG 10 valve linking (only for pressure switches suitable for flange connection)

¹⁾ special low-friction seal

SERVICE LIFE

The service life of a piston pressure switch depends on numerous factors. Minimum and maximum pressures, cycle rate, load change, hydraulic vibration, the load (amp.) on the electrical switch, etc. Where a pressure switch needs to meet special requirements, we are in a position to address the most varied requirements in a flexible and targeted manner, thanks to our years of experience with material pairings, machining processes and production tolerances.

The pressure switches must be installed so that the device is not exposed to damaging vibrations during operation and eventually cause a failure.

The use of suitable damping materials can significantly extend the service life.

ORDERING INFORMATION

DS-1** - / / / /

basic type DS-117 or DS-112

switching pressure ranges	p _{max.} standard	p _{max.} special SS seal
070 = 5- 70 bar	200 bar	- bar
150 =10- 150 bar	400 bar	- bar
240 =20-240 bar	500 bar	400 bar
350 =20-350 bar	500 bar	400 Bar

Fixed switching points preset by manufacturer:
 - standard pressure rising / - falling if desired

- B** = pipe installation
- F** = flange connection
- B/P90** = with 90° elbow connection plate (**p max. = 350 bar**)

- V3** = adjusting knurl with scale
- AUX¹⁾** = gold on silver palladium
- MS¹⁾** = brass housing
- S** = Viton®fluoroelastomers
- SS¹⁾** = special low-friction seal

(several additional details separated by slash)

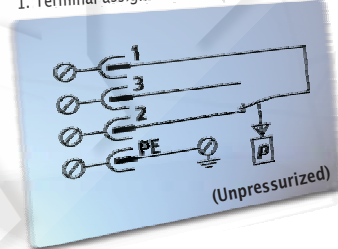
- undesign.** = cable socket conforming to EN 175301-803 model type A, Pg9 (Pg11 on request)
- L-MP 24** = 4-pole 24 V lamp socket
- LED-34** = 4-pole socket with LED function display
- M12** = M12x1 (4-pole socket, axial or 90°-version on request)

¹⁾Special versions not in stock!

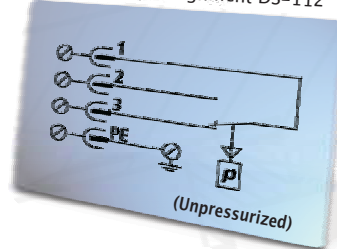
Viton® is a registered trademark of DuPont Performance Elastomers.

TERMINAL ASSIGNMENT

1. Terminal assignment DS-117 (standard)



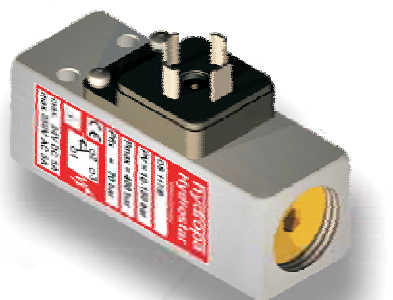
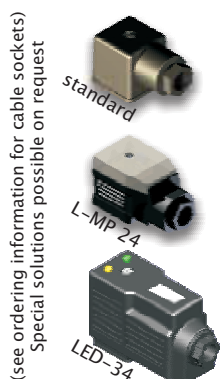
2. Terminal assignment DS-112



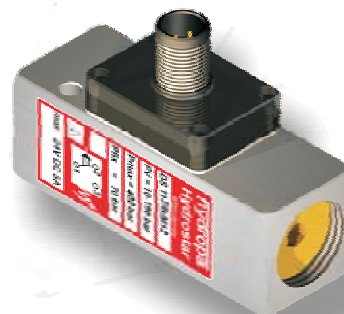
Terminals 1-2: contact breaks if pressure rises
 Terminals 1-3: contact makes if pressure rises

Terminals 1-3: contact breaks if pressure rises
 Terminals 1-2: contact makes if pressure rises

! The protective earth (PE) should be connected in compliance with regulations for the electrical connection. !



Connector conforming to EN 175301-803



M12x1 connector, 4-pole (only 24 V DC)



(M12x1 cable socket)

(see ordering information for cable sockets)
 Special solutions possible on request

RESET DIFFERENTIAL PRESSURE

1. Standard seal (normal version):

The hysteresis achieved during continuous operation is approx. 7–12 % of the final value at a set pressure of approx. 60–70 % of the max. adjustable switching pressure.

Example:

In the case of a DS-117-150 pressure switch with a pressure range of 10–150 bar, a hysteresis of approx. 8–15 bar is achieved at a set pressure of 100 bar.

2. Special low-friction seal (SS design)

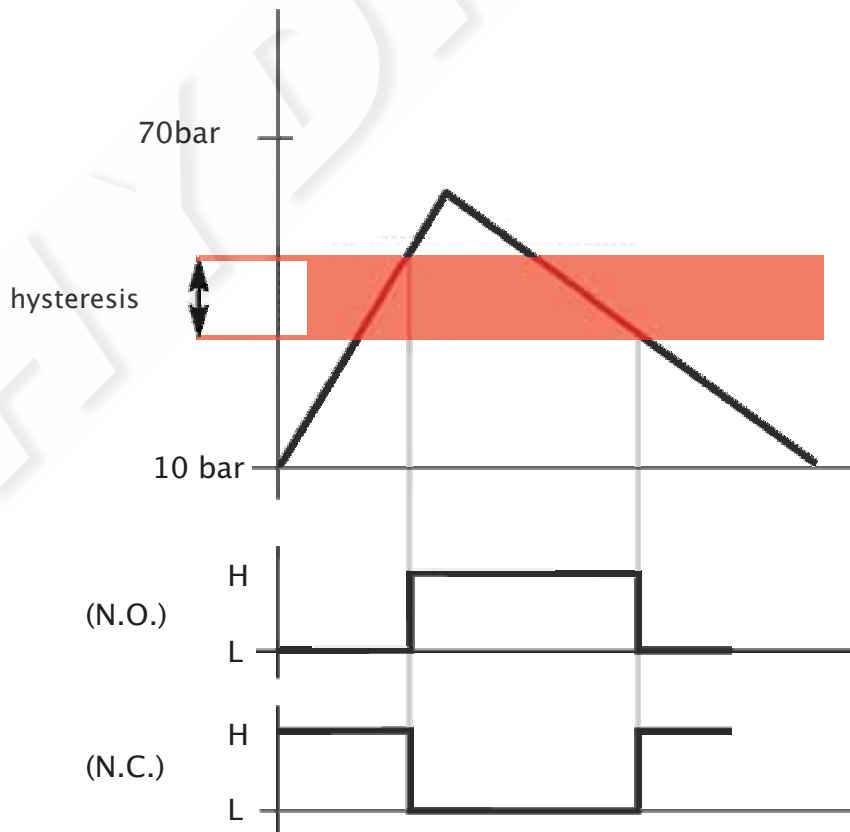
The hysteresis achieved during continuous operation is approx. 3–6 % of the final value at a set pressure of approx. 60–70 % of the max. adjustable switching pressure.

Example:

DS-117/SS-240 set pressure: 200 bar --> hysteresis: approx. 12 bar

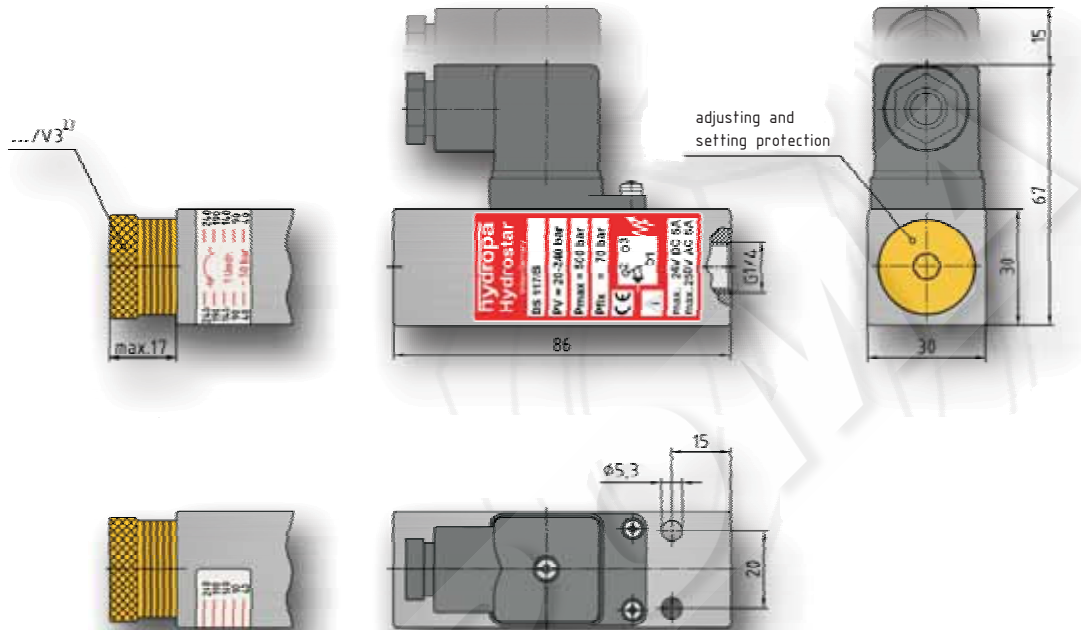
These values depend of course on the temperature and viscosity of the operating medium. The pressure ranges with different piston diameters also influence these values.

FUNCTION DIAGRAM



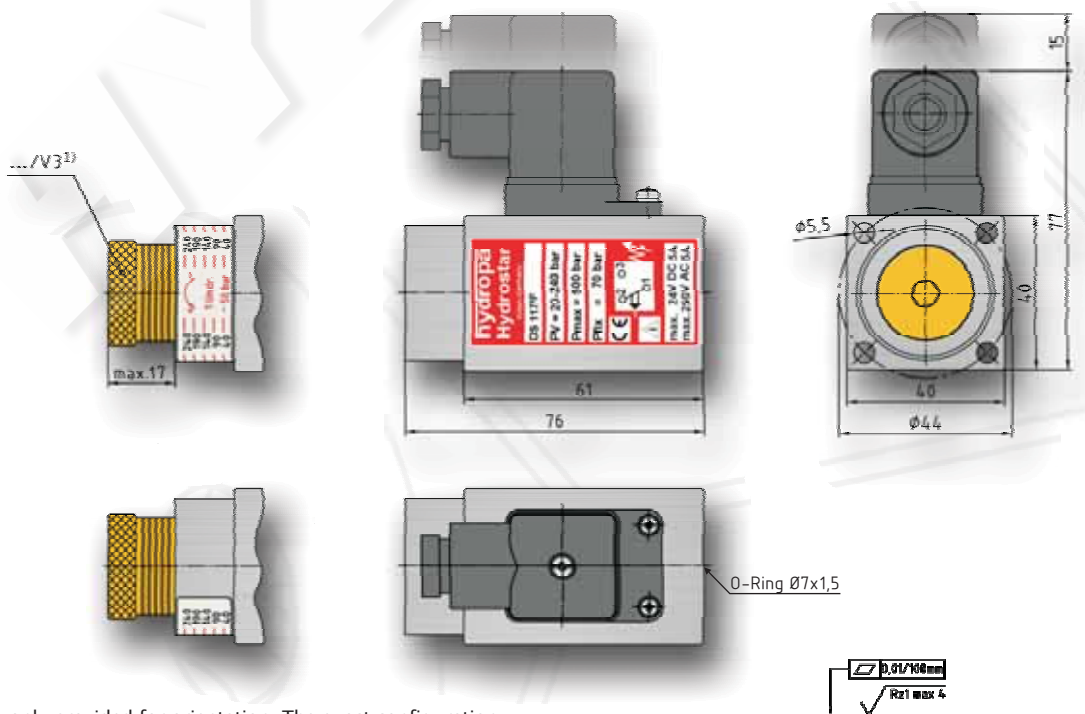
DIMENSIONS

Type DS-117-***/B or DS-112-***/B



¹⁾The scale is only provided for orientation. The exact configuration of the switching pressure should be realised with a pressure gauge.

Type DS-117/F/*** or DS-112/F/***

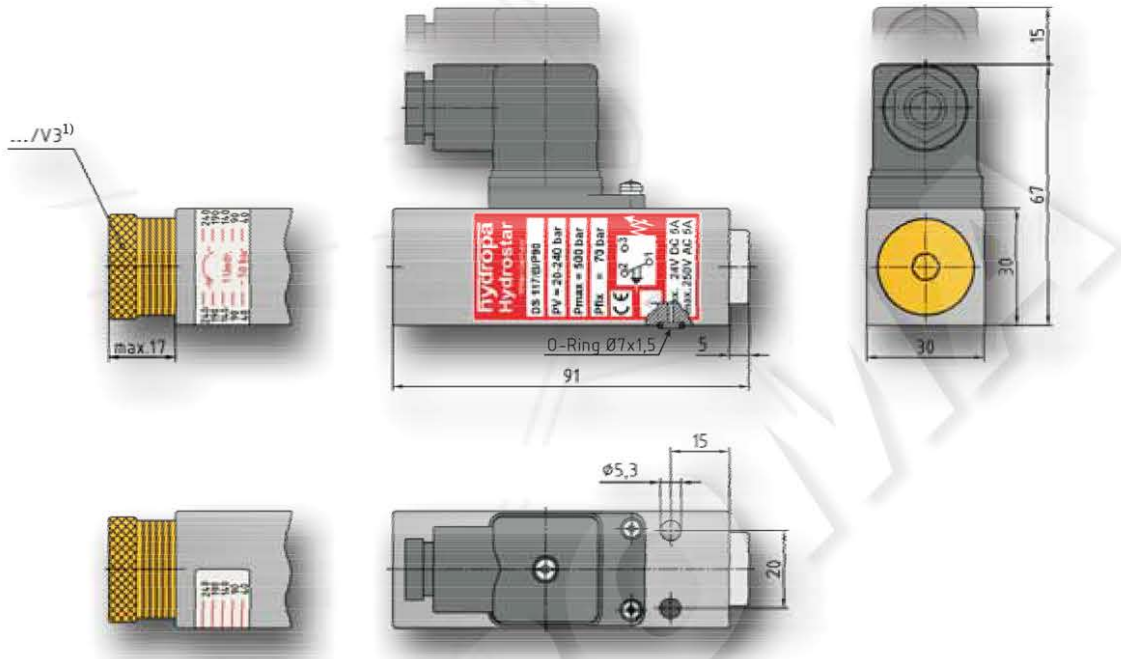


¹⁾The scale is only provided for orientation. The exact configuration of the switching pressure should be realised with a pressure gauge.

0,01/10mm
Ra1 max 4
Required surface quality of unit support surface

DIMENSIONS

Type DS-117-***/B/P90 or DS-112-***/B/P90



¹) The scale is only provided for orientation. The exact configuration of the switching pressure should be realised with a pressure gauge.
The .../B/P90 version is only available up to **Pmax. 350 bar** erhältlich.

Cable sockets

