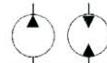


Section 2**2.1 Fixed displacement hydraulic pumps and motors
410 series****300 КД/2005****Sheet 8****Sheets 10**

Structural designation diagram of hydraulic machines 410 series

Series	410							
410 = fixed displacement hydraulic motor								
bent-axis								
56 107 Hydraulic machine version								
● ● 0 = basic hydraulic machine								
○ ○ 1 = built-in hydraulic machine								
56 107 Working displacement								
● 056 = 56 cm/rev.								
● 107 = 107 cm/rev.								
56 107 Rotation direction								
● ● W = reversible (motor)								
● ● L = counterclockwise (pump)								
● ● R = clockwise (pump)								
56 107 Mounting flange								
● ● M1 = ISO 4 holes								
○ ○ M2 = 2 holes (only for version 1)								
56 107 Shaft version								
A1								
● - A2 = splined W35x2x30x16x9g DIN5480								
- ○ A3								
- ● A4 = splined W45x2x30x21x9g DIN5480								
A5								
A6								
● - Z1 = keyed ø30k6 A8x7x50 DIN 6885								
- ● Z2 = keyed ø40k6 A12x8x63 DIN 6885								

Climatic version and disposition category	56	107
NBR	●	●
FKM	○	○
Special functions	56	107
NN = absent	○	●
Working channels mounting	56	107
F1 0 = 2 flanges at buttend	●	●
F1 1 = 2 flanges at buttend	○	○
F1 2 = 2 flanges at buttend	○	○
F2 0 = 2 flanges on each side	○	○
F3 0 = 2 flanges sideways	○	○
F3 1 = 2 flanges sideways	○	○
F3 2 = 2 flanges sideways	○	○
F4 0 = 1 flange connection 1 threaded connection opposite sideways	○	○
F4 1 = 1 flange connection 1 threaded connection opposite sideways	○	○
F4 2 = 1 flange connection 1 threaded connection sideways opposite	○	○
F5 0 = threaded connection sideways opposite	○	○
F5 1 = threaded connection sideways opposite	○	○
F5 2 = threaded connection sideways opposite	○	○
F6 0 = sideways opposite	●	●

Valve	
0 = absent	
1 = rinsing valve	
2 = safety booster valves	
3 = safety booster valve and by-pass valve	
4 = rinsing block	

○ – in development
● – delivered

Max input working pressure:

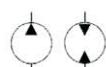
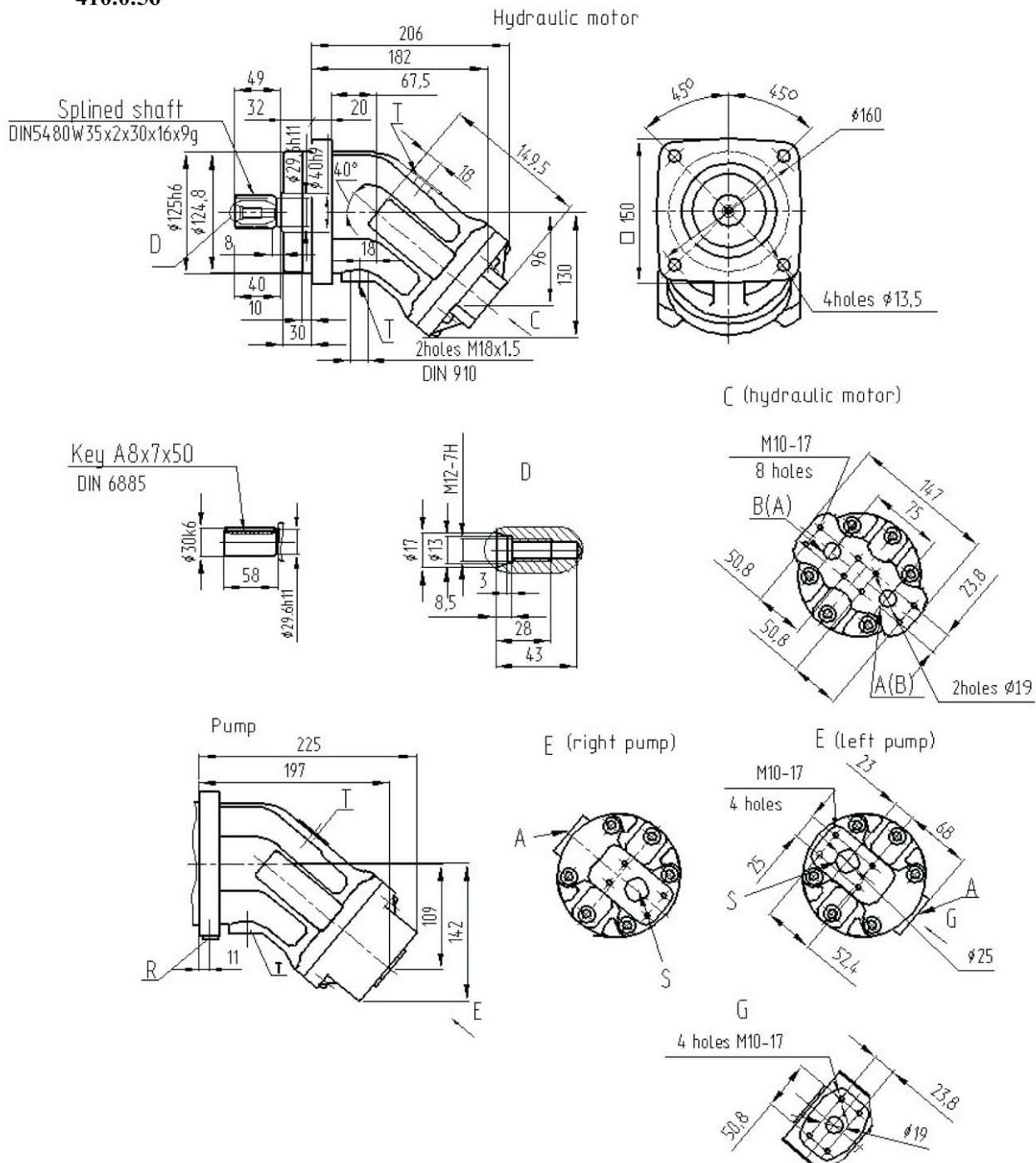
- continuous 400 bar
- peak 450 bar

Pumps technical parameters

Size		56	107
Working displacement	$V_{g\max}$	cm ³	56,1 106,7
Max rotation speed at $p_{ex} = 0,2MPa$	n_{\max}	min ⁻¹	3750 3000
Feed at n_{\max}	$Q_{V\max}$	l/min	210 320
Power at $\Delta p=450 \text{ bar}$ at $\Delta p=400 \text{ bar}$	N_{\max}	kW	141 214 125 190
Torque at $\Delta p=450 \text{ bar}$ at $\Delta p=400 \text{ bar}$	M_{\max}	Nm	358 682 319 606
Weight	m_{\max}	kg	18 32

Hydraulic motors technical parameters:

Size		56	107
Working displacement	$V_{g\max}$	cm ³	56,1 106,7
Max rotation speed	n_{\max}	min ⁻¹	3750 3000
Consumed flow	$Q_{V\max}$	l/min	280 320
Torque at $\Delta p=450 \text{ bar}$ at $\Delta p=400 \text{ bar}$	M_{\max}	Nm	358 684 318 608
Weight	m_{\max}	kg	18 32

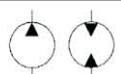
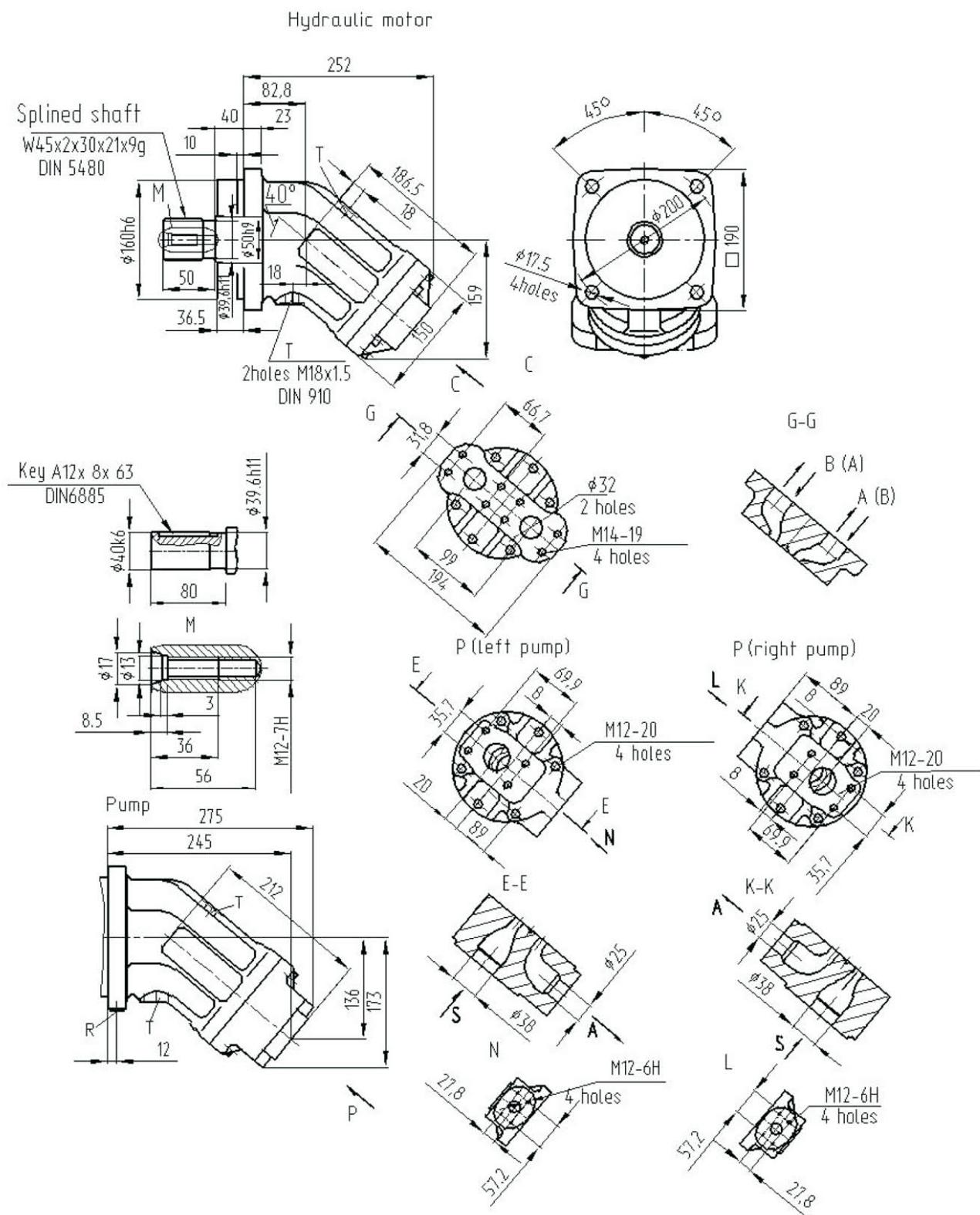
**410.0.56**

A,B – connecting points of operating lines;

S – connecting point of a suction line

T – drain

R – air evacuation

**410.0.107**

A,B – connecting points of operating lines

S – connecting point of a suction line

T – drain

R – air evacuation